

## Technical Data Sheet

### Hifax TRC 1230X BLACK



Polypropylene Compounds

#### Product Description

Hifax TRC 1230X BLACK thermoplastic polyolefin is typically used for paintable automotive and heavy-truck applications that require energy management combined with ductility, stiffness and impact resistance over a broad temperature range. This material exhibits excellent processability and dimensional stability.

<b>Application</b>	Automotive Parts; Exterior Automotive Applications
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Excellent Processability; Good Dimensional Stability; Paintable

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density, (23 °C, Method A)	1.07	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus	2300	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	19	MPa	ISO 527-1, -2
<b>Impact</b>			
Notched Izod Impact Strength, (23 °C)	40	kJ/m <sup>2</sup>	ASTM D256
Multi-axial Impact Strength, (23 °C)	18	J	ASTM D3763
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			